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# BCL 45 / MA 15



## **Bar Code Scanner for Device-Net with Connector Unit**



# **Features**

- Scanning rate 1200 scans/s
- Automatic code type detection Automatic code quality check
- Additional RS232 service interface
- Scanner parameterization via . Device-Net or service interface
- MAC ID and baud rate set via rotary code • switch
- Device status visualization •
- Parameters are stored fail-safe in an . EEPROM
- Switching inputs and outputs •
- Simple mounting and fastening •
- Code and reference code are not equal •



IP 65





**Dimensioned drawing** 







- 15-pole plug Α в LED indicator
- С 15-pole plug

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# Leuze electronic

Tables

# Specifications

**Electrical data** Operating voltage U<sub>B</sub> Power consumption Switching input Switching output Mechanical data Housing Dimensions (WxHxD) Weight **Environmental data** 

Operating temperature Storage temperature Protection class Electromagnetic compatibility Air moisture

#### **BCL 45** Bar code scanner for operation with Device-Net ... 30 V DC 11. 5 VA 12 ... 30 V DC

 $I_{max} = 100 \text{ mA}$ Diecast aluminum

120 x 90 x 43 mm 0.418 kg

0°C ... +40°C -20°C ... +60°C 0°C ... +50°C -20°C ... +60°C IP 65 IP 65 According to IEC 801 According Max. 90% rel. humidity, non-condensing

MA 15 Connector unit and parameter memory for BCL 45

.. 30 V DC 11 2 VA 12 ... 30 V DC  $I_{max} = 100 \text{ mA}$ 

Diecast aluminum 130 x 90 x 78 mm 0.584 kg

According to IEC 801

# Description

The BCL 45 bar code reader is a high-speed scanner with integrated CAN-data-bus interface and is operated with the Device-Net protocol. The integrated decoder can quickly and reliably read all standard bar codes, e.g. 2/5-Interleave, Code 39 etc.

In combination with the MA 15 connector unit, a simple electrical connection can be established to the CAN bus as per the Device-Net specifications. According to these specifications, it is possible by means of line loops to connect 15 to 63 bar code readers to one another in the network. The CAN system is equivalent to a master-slave system in which the master, which is in the form of a PLC, manages the data transfer. The data are exchanged by means of various messages; which message is used is dependent on the type of situation. The used messages are:

I/O-Poll Command Response / Request I/O-Change of State / Cyclic Message Explicit Response / Request Message

The data structures transmitted with the messages can be assembled on demand by using predefined assembly instances.

# Remarks

# **Control elements**

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Element	Function		
Device-Net plug Terminals 1 to 5	PIN 1 and 5:voltage supplyPIN 2 and 4:CAN-bus data linesPIN 3:shielding		
Plug for BCL 45			
Ribbon cable connection	Connects the SubD plug in the housing cover to the electronics in the MA 15 base		
Service switch			
DIP switch 3	ON: Service mode OFF: Standard operation		
Service plug			
9-pole SubD plug	RS 232 interface for service/setup operation, monitoring of data in standard operation 2=RxD, 3=TxD, 5=GND		
Sensor input			
Terminals 7, 9, 11 and 12	Input voltage 12 36 V DC/AC for activation of the BCL 45		
Switching output			
Terminals 13 to 16	Output voltage 5 48 V DC for the display of e.g. "good read" or "bad read"		
Data rate			
(1 rotary code switch)	Baud rate setting: switch position 0 = 125 kb 1 = 250 kb 2 = 500 kb >2 = baud rate can be set via software		
Node address			
(2 rotary code switches)	Subscriber address settings (for settings, see chapter Addressing)		
Reset			
Reset button	• press < 4s 'warm-star' • press > 4s 'cold-start'		
ParaDefault			
DIP switch 2	ON: on reset ('cold-start') the factory default parameter set is loaded.   OFF: on reset ('cold-start') a customer-specific parameter set is loaded.		
reserved			
DIP switch 4	not assigned in standard version		

**Electrical connection** 



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Addressing switch, tens D Addressing switch, single digits

Ribbon cable connection to the BCL

A Baud rate selector switch

E CAN-interface connection plug

# Indicators

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LED	Color	Significance
MNS	green / red	Device-Net status indicator
I/O	green / red	Scanner active
ACT	red	Scanner active (ACTive)
DEC	gr0010een	Decoding successful (DECoding)

## Status conditions of the LEDs

MNS green flashing	Device is ready, no message connection is established
MNS continuous light, green	Device is ready, message connection is established
MNS red flashing	Time-out of the message connection (corrected by reestablishing the message connection)
MNS continuous light, red	Serious error, e.g. a buffer overflow (corrected by switching on and off or by resetting the BCL 45)
ACT continuous light, red	Scanner is active - laser in operation
ACT flashes	During the 'autoControl' function, a warning is output
DEC continuous light, green	Approx. 1/2 second after successful completion of a decoding process.



# Addressing

Device-Net has the capability to link 63 subscribers to one another. These addresses are set in the MA 15 using rotary code switches.

MSD rotary code switch: LSD rotary code switch:	For setting the tens digits of the subscriber address Possible values: 0 6 For setting the single digits of the subscriber address Possible values: 0 9
Example for subscriber 32:	Set MSD rotary code switch to 3 Set LSD rotary code switch to 2
Address > 63	Address can be set via software (software selection)

# Order guide

### Part designation

MA 15 150 BCL 45 R1 F 100 BCL 45 R1 N 100 BCL 45 SF 100 BCL 45 SM 100 BCL 45 R1 M 100

Description	Part No.
Connector unit for Device-Net slave BCL 45	500 32909
Raster scanner with F optics	500 32908
Raster scanner with N optics	500 33621
Single-beam scanner with F optics	500 35385
Single-beam scanner with M optics	500 34493
Raster scanner with M optics	500 34492

Additional scanner types on request