

CCD BAR-CODE SCANNER

PROGRAMMING MANUAL



Warranty Term

Partner Technology Ltd. Warrants that its products will be free from defects in materials and workmanship, and will be manufactured in conformity with specifications furnished to us by purchaser, as of the date of shipment. Partner Tech will repair or replace, at its option, discretion and expense, all parts that are or become defective, except defects resulting from Purchaser's misuse of Products or negligence. Partner's obligations are limited to repair or replace at its option, any parts, excluding perishable items, within one (1) year, beginning from the date of shipment to the original purchaser. At purchaser's request, Partner may consider to service its products at the purchaser's site, within the warranty period, at its expense, but excluding travel time and other expenses, which purchaser hereby agrees to pay upon written notice from Partner.

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NOTICE

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interface, and (2) this device must accept any interface received, including interface that may cause undesired operation.

This equipment has been tested and found comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interface when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interface to radio communications. Operation of this equipment in a residential area is likely to cause harmful interface in which case the user will be required to correct the interface at his own expense.

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.Specifications are subject to change without notice.**

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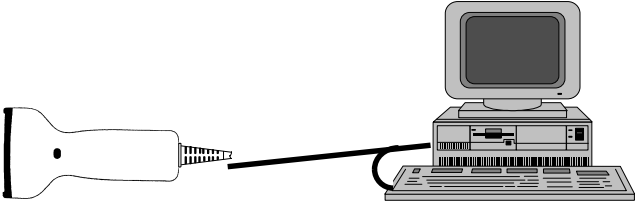
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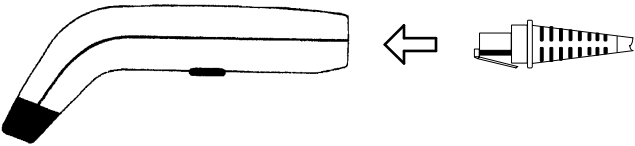
Installation

Example: Scanner Of Keyboard Wedge Type

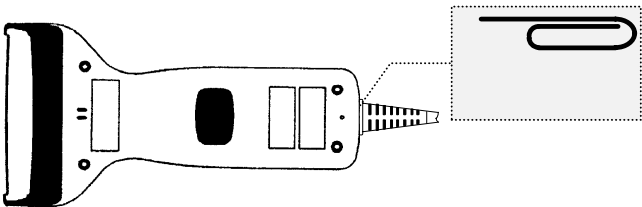
1) Take the keyboard connector off from terminal and connect with the “Y” cable of scanner, afterward, connect back to keyboard port of terminal, then, turn the terminal power on.



2) The phone-jack design connector is available for plug-in easily with different kind of cable.

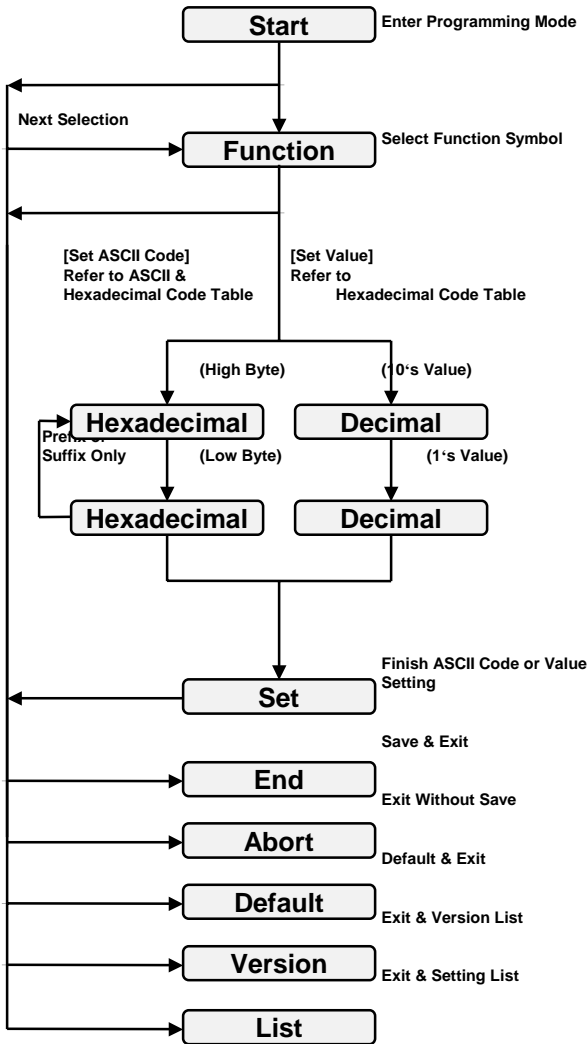


3) The phone-jack plug can be easily to be separated from the scanner, by way of inserting a pin or needle into the tiny hold, which locate at the rear side of scanner.



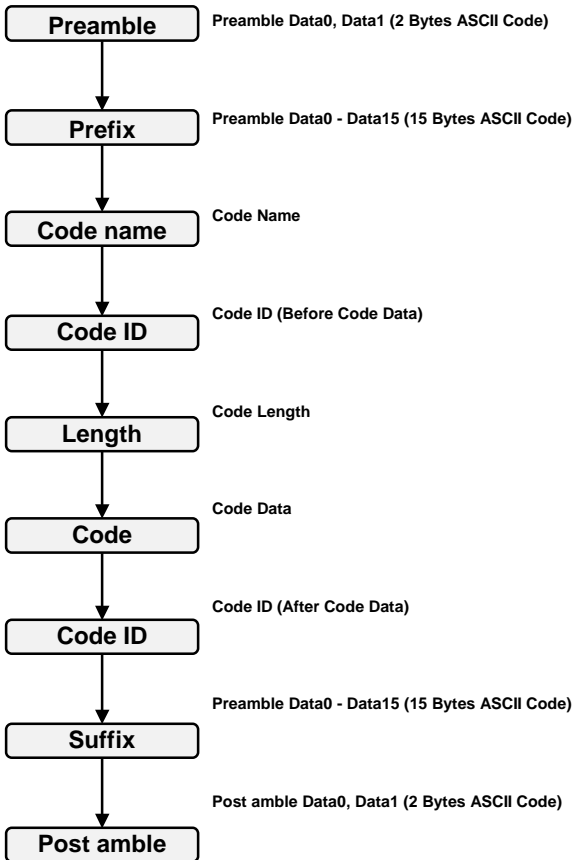
2 Configuration Flowchart

Configuration Flowchart



These factory default settings are indicated by '■'

Data Transmission Flowchart



4 Interface

Output Interface

Output Interface

Keyboard Wedge



RS-232C



Wand Emulation



OCIA



Spare0



Spare1



Spare2



Spare3



The interface is set in manufacturing according to the model type.



START

Keyboard Wedge

Keyboard Speed

Low



Medium



High ■



Turbo



Numeric Key Position

Alphabetic-key ■



Keypad



Function Key Emulation

Disable ■



Enable



Keyboard Simulation

Disable ■



Enable



Caps Lock

Uppercase ■



Lowercase



Auto



Spare

Disable ■



Enable



END



Keyboard Wedge

Keyboard Type

IBM AT, PS/2 ■



Macintosh ADB.



NEC 9801



IBM 5500



IBM 5576



Spare1



Spare3



IBM XT



IBM PS/2 25,30



IBM PS/2 55



KT-106



Spare0



Spare2



START

Keyboard wedge

Keyboard Language

USA (US) ■



Danish (DK)



Germany (GR)



Portuguese (PO)



Swedish (SV)



UK (UK)



Spare0



Belgium (BE)



France (FR)



Italian (IT)



Spanish (SP)



Switzerland (SF)



Latin American (LA)



Spare1



Specific Adjustments

Inter-Character Delay Timer (Range: 00₁₀-99₁₀, Unit: 1ms) [Set Value]



Transmit Delay Timer

(Range:00₁₀-99₁₀, Unit: 10ms) [Set Value]



END



8 Interface

RS-232C

Baud Rate

38400 BPS



19200 BPS



9600 BPS ■



4800 BPS



2400 BPS



1200 BPS



600 BPS



300 BPS



Data Parity

None ■



Even



Odd



Space



Mark



Data Bits

7 Bits



8 Bits ■



Stop Bits

1 Bit ■



2 Bits



START

RS-232C

Handshaking

Disable ■



RTS/CTS



CTS/RTS



Scanner Ready



Data Ready



XON/XOFF



STX/ETX



CTS Trigger



Spare0



Spare1



Specific Adjustments

Inter-Character Timer (Range: 00₁₀-99₁₀, Unit: 1ms) [Set Value]Transmit Delay Timer (Range: 00₁₀-99₁₀, Unit: 10ms) [Set Value]Response Delay Timer (Range: 00₁₀-99₁₀, Unit: 100ms) [Set Value]

END



Wand Emulation

Active Level

Bar High/Space Low



Bar Low/Space High



Normal Level

Low



High



Inter-Character Gap

Narrow



Wide



Output Speed

Low



Medium



High



Turbo



Code-39 Output Emulation

Disable



Enable



Narrow/Wide Ratio

1:2



1:2.5



1:3



1:3.5



Specific Adjustments

Margins Timer (Range: 00₁₀-99₁₀, Unit: 10ms) [Set Value]



START

OCIA

Interface Type

NCR-6Bits



Spectra Physics-6Bits ■



ASCII-7Bits



ASCII+NCR-6Bits



ASCII Spectra Physics-6Bits



Date Parity

Even



Odd ■



Mark



Space



Spare

Disable ■



Enable



END



System Control

Power-On Music

Disable



Enable ■



Power-On Auto Trigger

Disable ■



Enable



Good-Read LED

Disable



Enable ■



Good-Read Beep

Disable



Enable ■



Power Saving

Disable ■



Enable



Force Case

Disable ■



Uppercase



Lowercase



START

System Control

Field Control

One Field ■



Multi Field



Double Confirm

Disable ■



Enable



Inter-Character Gap

Narrow ■



Wide



Spare0

Disable ■



Enable



END



14 Scanning Mode

Scanning Mode

Scanning Modes

Trigger Mode0 (Trigger On & Good-Read Off)



Trigger Mode1 (Trigger On/Release Off)



Trigger Mode2 (Trigger On/Off)



Trigger Mode3 (Trigger On/Time-Out Off)



Trigger Mode4 (Trigger On/Time-Out Flash)



Trigger Mode5 (Trigger On/Continue On)



Trigger Mode6 (Test Only)



Spare0



Spare1



START

UPC-A

Read

Disable ■



Enable ■



Add-On

Disable ■



Add-On 2



Add-On 5



Add-On 2+5



Add-On Lock

Disable ■



Enable



Truncate Leading Zeros

Disable ■



Enable



Checksum Transmission

Disable



Enable ■



Spare

Disable ■



Enable



Truncate Digits

Leading Digits (Range: 00₁₀-15₁₀) [Set Value]



Ending Digits



Code ID

ID (Range: 00₁₆-FF₁₆) [Set ASCII Code]



END



16 Symbology

UPC-E

Read

Disable ■



Enable ■



Add-On

Disable ■



Add-On 2



Add-On 5



Add-On 2+5



Add-On Lock

Disable ■



Enable



Expansion

Disable ■



Enable



Truncate Leading Zeros

Disable ■



Enable



Checksum Transmission

Disable



Enable ■



Spare

Disable ■



Enable



START

UPC-E

Truncate Digits

Leading Digits (Range: 00₁₀-15₁₀) [Set Value]



Ending Digits



Code ID

ID0 (Range: 00₁₆-FF₁₆) [Set ASCII Code]



ID1



END



EAN-13

Read

Disable ■



Enable ■



Add-On

Disable ■



Add-On 2



Add-On 5



Add-On 2+5



Add-On Lock

Disable ■



Enable



ISBN/ISSN Translation

Disable ■



Enable



Truncate Leading Zeros

Disable ■



Enable



Checksum Transmission

Disable



Enable ■



Spare

Disable ■



Enable



EAN-13

Truncate Digits

Leading Digits (Range: 00_{10} - 15_{10}) [Set Value]



Ending Digits



Code ID

ID (Range: 00_{16} - FF_{16}) [Set ASCII Code]



END



20 Symbology

EAN-8

Read

Disable ■



Enable ■



Add-On

Disable ■



Add-On 2



Add-On 5



Add-On 2+5



Add-On Lock

Disable ■



Enable



Expansion

Disable ■



Enable



Truncate Leading Zeros

Disable ■



Enable



Checksum Transmission

Disable



Enable ■



Spare

Disable ■



Enable



EAN-8

Truncate Digits

Leading Digits (Range: 00₁₀-15₁₀) [Set Value]



Ending Digits



Code ID

ID0 (Range: 00₁₆-FF₁₆) [Set ASCII Code]



ID1



END



Code-39

Read

Disable



Enable



Format

Standard



Full ASCII



Code-32 (Italian Pharmac.) Translation

Disable



Enable



Code-32 Leading 'A' Transmission

Disable



Enable



Append Function

Disable



Enable



Start/End Transmission

Disable



Enable



Checksum Verification

Disable



Enable



Checksum Transmission

Disable



Enable



Code-39

Spare

Disable ■



Enable



Truncate Digits

Leading Digits (Range: 00₁₀-15₁₀) [Set Value]

Ending Digits



Code Length

Min. Code Length (Range: 00₁₀-48₁₀) [Set Value]

Max. Code Length



Code ID

ID (Range: 00₁₆-FF₁₆) [Set ASCII Code]

END



Interleaved 2 of 5

Read

Disable ■



Enable



Format

Standard ■



Odd Score



Checksum Verification

Disable ■



Enable



Checksum Transmission

Disable ■



Enable



Spare

Disable ■



Enable



Truncate Digits

Leading Digits (Range: 00₁₀-15₁₀) [Set Value]



Ending Digits



Code Length

Min. Code Length (Range: 00₁₀-48₁₀) [Set Value]



Max. Code Length



Code ID

ID (Range: 00₁₆-FF₁₆) [Set ASCII Code]



Industrial 2 of 5

Read

Disable ■



Enable



Checksum Verification

Disable ■



Enable



Checksum Transmission

Disable ■



Enable



Spare

Disable ■



Enable



Truncate Digits

Leading Digits (Range: 00₁₀-15₁₀) [Set Value]



Ending Digits



Code Length

Min. Code Length (Range: 00₁₀-48₁₀) [Set Value]



Max. Code Length



Code ID

ID (Range: 00₁₆-FF₁₆) [Set ASCII Code]



END



Matrix 2 of 5

Read

Disable ■



Enable



Checksum Verification

Disable ■



Enable



Checksum Transmission

Disable ■



Enable



Spare

Disable ■



Enable



Truncate Digits

Leading Digits (Range: 00₁₀-15₁₀) [Set Value]



Ending Digits



Code Length

Min. Code Length (Range: 00₁₀-48₁₀) [Set Value]



Max. Code Length



Code ID

ID (Range: 00₁₆-FF₁₆) [Set ASCII Code]



China Post 2 of 5

Read

Disable ■



Enable



Checksum Verification

Disable ■



Enable



Checksum Transmission

Disable ■



Enable



Spare

Disable ■



Enable



Truncate Digits

Leading Digits (Range: 00₁₀-15₁₀) [Set Value]

Ending Digits



Code Length

Min. Code Length (Range: 00₁₀-48₁₀) [Set Value]

Max. Code Length



Code ID

ID (Range: 00₁₆-FF₁₆) [Set ASCII Code]

END



Codebar / NW7

Read

Disable ■



Enable ■



Start/End Symbol Types

ABCD/ABCD ■



abcd / abcd



ABCD/TN*E



abcd / tn*t



Start/End Transmission

Disable ■



Enable



Checksum Verification

Disable ■



Enable



Checksum Transmission

Disable ■



Enable



Spare

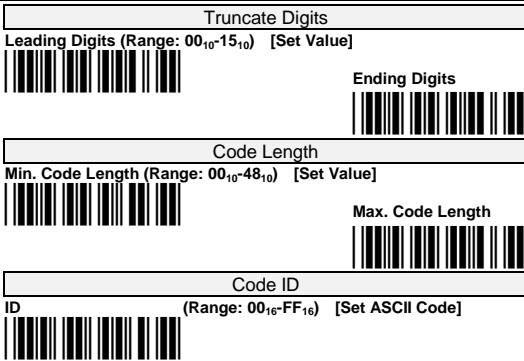
Disable ■



Enable



Codebar / NW7



END



Code-128

Read

Disable



Enable



Format

Standard



UCC/EAN-128



Append Function

Disable



Enable



Checksum Verification

Disable



Enable



Checksum Transmission

Disable



Enable



Spare

Disable



Enable



Code-128

Truncate Digits

Leading Digits (Range: 00_{10} - 15_{10}) [Set Value]

Ending Digits



Code Length

Min. Code Length (Range: 00_{10} - 48_{10}) [Set Value]

Max. Code Length



Code ID

ID (Range: 00_{16} - FF_{16}) [Set ASCII Code]

END



Code-93

Read

Disable ■



Enable



Append Function

Disable ■



Enable



Checksum Verification

Disable



One



Two ■



Checksum Transmission

Disable ■



Enable



Spare

Disable ■



Enable



Truncate Digits

Leading Digits (Range: 00₁₀-15₁₀) [Set Value]



Ending Digits



Code Length

Min. Code Length (Range: 00₁₀-48₁₀) [Set Value]



Max. Code Length



Code ID

ID (Range: 00₁₆-FF₁₆) [Set ASCII Code]



Code-11

Read

Disable ■



Enable



Checksum Verification

Disable



One



Two ■



Checksum Transmission

Disable ■



Enable



Spare

Disable ■



Enable



Truncate Digits

Leading Digits (Range: 00_{10} - 15_{10}) [Set Value]



Ending Digits



Code Length

Min. Code Length (Range: 00_{10} - 48_{10}) [Set Value]



Max. Code Length



Code ID

ID (Range: 00_{16} - FF_{16}) [Set ASCII Code]



END



34 Symbology

MSI / Plessey

Read

Disable ■



Enable



Checksum Verification

Disable



Mod 10 ■



Mod 10/10



Mod 11/10



Checksum Transmission

Disable



Enable ■



Spare

Disable ■



Enable



Truncate Digits

Leading Digits (Range: 00₁₀-15₁₀) [Set Value]



Ending Digits



Code Length

Min. Code Length (Range: 00₁₀-48₁₀) [Set Value]



Max. Code Length



Code ID

ID (Range: 00₁₆-FF₁₆) [Set ASCII Code]



UK / Plessey

Read

Disable ■



Enable



Checksum Verification

Disable



Enable ■



Checksum Transmission

Disable



Enable ■



Spare

Disable ■



Enable



Truncate Digits

Leading Digits (Range: 00₁₀-15₁₀) [Set Value]

Ending Digits



Code Length

Min. Code Length (Range: 00₁₀-48₁₀) [Set Value]

Max. Code Length



Code ID

ID (Range: 00₁₆-FF₁₆) [Set ASCII Code]

END



36 Symbology

IATA

Read

Disable ■



Enable



Checksum Verification

Disable ■



Enable



Checksum Transmission

Disable ■



Enable



Spare0

Disable ■



Enable



Spare1

Disable ■



Enable



Truncate Digits

Leading Digits (Range: 00₁₀-15₁₀) [Set Value]



Ending Digits



Code Length

Min. Code Length (Range: 00₁₀-48₁₀) [Set Value]



Max. Code Length



Code ID

ID (Range: 00₁₆-FF₁₆) [Set ASCII Code]



Telepen

Read

Disable ■



Enable



Format

Numeric Mode ■



ASCII Mode



Auto Mode



Checksum Verification

Disable



Enable ■



Checksum Transmission

Disable ■



Enable



Spare

Disable ■



Enable



Truncate Digits

Leading Digits (Range: 00₁₀-15₁₀) [Set Value]



Ending Digits



Code Length

Min. Code Length (Range: 00₁₀-48₁₀) [Set Value]



Max. Code Length



Code ID

ID (Range: 00₁₆-FF₁₆) [Set ASCII Code]



END



Output Control

Preamble Transmission

Disable 

Enable

Data0 <'NULL'> (Range: 00₁₆-FF₁₆) [Set ASCII Code]Data1 <'NULL'> (Range: 00₁₆-FF₁₆) [Set ASCII Code]

Post amble Transmission

Disable

Enable Data0 <'CR'> (Range: 00₁₆-FF₁₆) [Set ASCII Code]Data1 <'LF'> (Range: 00₁₆-FF₁₆) [Set ASCII Code]

Add-On Preamble Transmission

Disable 

Enable

Data 0 <'CR'> (Range: 00₁₆-FF₁₆) [Set ASCII Code]Data1 <'LF'> (Range: 00₁₆-FF₁₆) [Set ASCII Code]

Spare0

Disable 

Enable



Spare1

Disable 

Enable



START

Output Control

Prefix Transmission

Disable



Enable



Clear Prefix Data



Data <'NULL'> (15 Bytes, Range: 00₁₆-FF₁₆) [Set ASCII Code]



Suffix Transmission

Disable



Enable



Clear Suffix Data



Data <'NULL'> (15 Bytes, Range: 00₁₆-FF₁₆) [Set ASCII Code]



Code ID Transmission

Disable



Enable



Code ID Position

Before Code



After Code



Code Name Transmission

Disable



Enable



Code Length Transmission

Disable



Enable



END



40 Specific Adjustment

Specific Adjustment

Specific Adjustment

Beep Loudness (Range: 01₁₀-10₁₀, Unit: Level) [Set Value]



Beep Tone (Range: 10₁₀-50₁₀, Unit: 100Hz) [Set Value]



Beep Duration (Range: 01₁₀-99₁₀, Unit: 10ms) [Set Value]



Stand-By Timer (Range: 01₁₀-99₁₀, Unit: 1s) [Set Value]



Active Timer (Range: 01₁₀-99₁₀, Unit: 10ms) [Set Value]



Sleep Timer (Range: 01₁₀-99₁₀, Unit: 10ms) [Set Value]



Good-Read Delay Timer (Range: 01₁₀-99₁₀, Unit: 10ms) [Set Value]



Double Confirm Times (Range: 01₁₀-10₁₀) [Set Value]



Global Min. Code Length (Range: 01₁₀-99₁₀) [Set Value]



Global Max. Code Length (Range: 04₁₀-48₁₀) [Set Value]



Spare0



Spare1



START

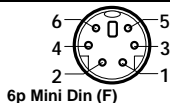
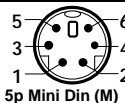
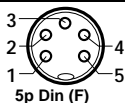
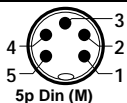
Appendix

END

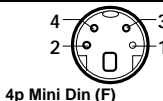
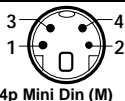


Cable Type

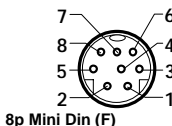
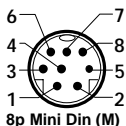
IBM PC, XT, AT & PS/2				
Function	5p Din (M)	5p Din (F)	6p Mini Din (M)	6p Mini Din (F)
Clock (Host)	1	---	1	---
Data (Host)	2	---	5	---
Clock (KBD.)	---	1	---	1
Data (KBD.)	---	2	---	5
GND	4	4	3	3
GND Shield	4	4	3	3
VCC (+5V)	5	5	4	4



Macintosh		
Function	4p Mini Din (M)	4p Mini Din (F)
RST (Host)	2	2
Data (Host)	1	1
GND	4	4
GND Shield	4	4
VCC (+5V)	3	3

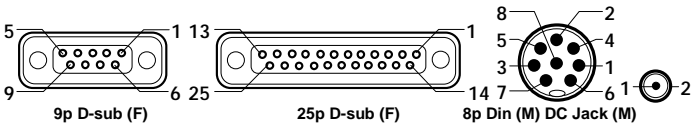


NEC 9801		
Function	8p Mini Din (M)	8p Mini Din (F)
Ready (Host)	4	---
Data (Host)	3	---
Reset (Host)	1	1
Retry (Host)	5	5
Ready (KBD.)	---	4
Data (KBD.)	---	3
GND	2	2
GND Shield	2	2
VCC (+5V)	8	8

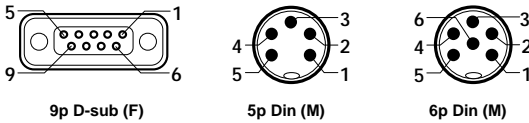


Cable Type

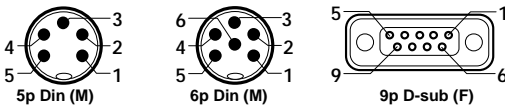
RS-232C				
Function	9p D-sub (F)	25p D-sub (F)	8p Din (M)	DC Jack (M)
TXD	2	3	1	---
RXD	3	2	2	---
RTS	8	5	3	---
CTS	7	4	4	---
Shorted	4,6	6,20	---	---
GND	5	7	7	2
GND Shield	5	7	7	2
VCC (+5V)	9	16,25	8	1



Wand Emulation			
Function	9p D-sub (F)	5p Din (M)	6p Din (M)
Data	2	2	2
GND	7	3	3
GND Shield	8	3	3
VCC (+5V)	9	1	1



TTL (CMOS)			
Function	5p Din (M)	6p Din (M)	9p D-sub (F)
Start Of Scan	---	6	1
Data	2	2	2
Indicator	---	---	3
Trigger	5	5	5
Enable	4	4	6
GND	3	3	7
GND Shield	3	3	8
VCC (+5V)	1	1	9



OEM Cable Type

Introduction

● Defaults for min/max length

	Min. Length	Max. Length
Global	1	48

The min/max global length will be available while the individual min/max length will be set to be zero.

Code Type	Min. Length	Max. Length
Code 39	0	0
Interleaved 2 of 5	6	0
Industrial 2 of 5	4	0
Matrix 2 of 5	4	0
Chain post 2of 5	11	11
Codabar/NW7	4	0
Code 128	0	0
Code 93	4	0
Code 11	4	0
MSI/Plessey	4	0
UK/Plessey	4	0
IATA	4	0
Telepen	4	0

The factory defaults for individual min/max length are shown above.

● Defaults for specific adjustment

Adjustment Item	Default Setting	Default Value
Beep loudness	5	Level 5
Beep tone	28	2.8 KHz
Beep duration	10	100 ms
Stand-by timer	20	20 Sec
Active timer	20	200 ms
Sleep timer	20	200 ms
Good-read delay timer	50	500 ms
Double confirm times	1	1 Sec
Inter-character delay timer	0	No delay
Transmit delay timer	0	No delay
Response delay timer	30	3 Sec
Margins timer	10	100 ms

Introduction

- **Numeric Key Position**

This function is only available for IBM PC/AT, PS/2, IBM 5576 series personal computers and compatible machines. The case of Keypad selected enables numeric output as key pad (Num Lock On) output. The default setting is alphabetic-key.

- **Function Key Emulation**

This function is only available for IBM PC/AT, PS/2, IBM 5576 series personal computers and compatible machines. When the function is enabled, the ASCII code values that are between 01H to 1FH will be changed all characters (which can be used for the RS-232C communication protocol) to the Function Keys in the transmitted data. The conversion process includes Preamble, Postamble, Prefix and Suffix codes programmed.

- **Keyboard Simulation**

All of the PCs will check each device (including keyboard interface) by themselves while the host computers power on. If the feature is enabled, it can pass the keyboard installation checking by the host computer while powered on. It is recommended to enable the function without the keyboard installed.

- **Caps Lock**

When Upper case is select and "Caps Lock On" or Lower case is select and "Caps Lock Off" the output style accord with on the character case.

- **Force Case**

This function can force the output of all characters converted to the same case (upper or lower case).

- **Keyboard Type**

The keyboard type of host computer selected must be used the appropriate host interface cable converter.

- **Keyboard Language**

This setting has only effect when keyboard type is emulating IBM PC/AT. The selecting of keyboard language can support other than USA keyboard layout. The DOS command "KEYB" can be selected the desirable keyboard layout on IBM PC/AT. For its usage, please refer to your DOS user's manual.

- **Inter-Character Delay Timer (Set value)**

It is a time delay between data characters output. An Inter-Character Delay Timer ranges from 0 - 99 ms can be used to match various host computers or terminals response time. Adjust this timer and try out the shortest delay time that until works properly. The unit of range is 1 ms.

- **Transmit Delay Timer (Set value)**

It is a time delay between barcode data output. The feature will be used for shorter barcode data output or multi-field scanning. The unit of range is 10 ms.

Introduction

● Handshaking

Protocol controls data flow between the scanner and a serial host computer.

■ **Disable:** The communication way only activates the TXD (transmit data) and RXD (receive data) without regard for any hardware (RTS/CTS) or software (XON/XOFF or ACK/NAK) handshaking protocol.

■ **RTS/CTS (CTS/RTS):** When this option is selected the RTS (request to send) and CTS (clear to send) signal will be issued before normal data communication. For example, if the scanner wants to send the barcode data to host computer, it will issue the RTS (CTS) signal first, wait for the CTS (RTS) signal from the host computer, and then perform the normal data communication. If there is no replied CTS (RTS) signal from the host computer after the time out duration (Response Delay Timer), the scanner will issue warning 5 beeps.

■ **Scanner Ready:** The scanner will active the RTS signal upon power on, and will transmit data upon receiving active CTS signals.

■ **Data Ready:** The scanner will active the RTS signal to indicate a successful decoding and will transmit data upon receiving CTS signals.

■ **STX/ETX:** The STX (start of text) and ETX (end of text) are ASCII codes whose values are 02H and 03H, respectively, and can be preformed to pack together the normal data transmission.

■ **XON/XOFF:** Controlled data flow is achieved between devices when the receiving device sends ASCII XON/OFF codes whose values are issued a Ctrl-S and Ctrl-Q to the transmitting device. In other words, when the receiving device is unable to accept data, it sends an XOFF code to inform the host to temporarily suspend data transmission.

■ **ACK/NAK:** The ACK/NAK protocol provides a feedback to the serial host computer that is programming the scanner. The ACK/NAK protocol provides two vital functions. First, it provides the host with positive acknowledgment that its commands are begin accepted and acted upon. Second, and perhaps more important, it ensures that the host will not issue commands to the scanner more quickly than the scanner can process them. Whenever the scanner receives a correctly formatted command, it sends a confirmation message followed by an ACK (06H) code or receives an improperly formatted code; it sends a NAK (15H) code.

■ **CTS Trigger:** This operation enabled an external device to control scanning. Applying an external trigger signal to the CTS input controls the CTS trigger (with external triggering enable). When active, this signal causes scanning to begin just as if the scanner's trigger were depressed. In the event of decoding, the trigger signal must be deactivated for a minimum of 50 milliseconds before another scan can be attempted.

Introduction

● Baud Rate/Stop Bits/Data Bits/Parity Setting

The selectable values of the Baud Rate, Stop Bits, Data Bits and Parity are listed below.

- **Baud Rate:** 38400/19200/9600/4800/2400/1200/600/300 bps
- **Stop Bits:** 1 bit/2 bits
- **Data Bits:** 7 bits/8 bits
- **Parity:** None/Even/Odd/Mark/Space

● Response Delay Timer (Set Value)

The time out is a pre-defined delay time for serial communication of scanner to wait for handshaking, acknowledgment or non-acknowledgment from the host computer. When the time-out occurs, the scanner will issue 5 warning beeps. The feature is particularly useful for some applications in which the host computer takes a longer time to respond with an equivalent signal.

● Active Level

- **Bar High/Space Low:** High level on Bar and Low level on Space. (High level: 5V, Low level: 0V)
- **Bar Low/Space High:** Low level on Bar and High level on Space. (High level: 5V, Low level: 0V)

● Normal Level

The initial signal state on High or Low level. (High level: 5V, Low level: 0V)

● Inter-Character Gap

The discrete codes (as Code-39, Codebar, MSI) feature an Inter-Character Gap, which makes them suitable for printing by mechanical numbering system, the Inter-character Gap allowing for the ratchet mechanism. The default setting is narrow.

● Output Speed

The Output Speed setting is same as serial transmission baud rate. The unit of bit is a width of Minimum Narrow Bar.

- **Low/Medium/High/Turbo:** 1200/2400/4800/9600 bps (bit per second)

● Narrow/Wide Ratio

The setting specifies the narrow to wide ratio begin used when transmitting the bar image. The selectable ratio value allows adjusting from 1:2 to 1:3.5.

● Margin Time (Set value)

It is a quiet zone. The width of margin time will automatically be added, before and after the regular data is transmitted. The unit of width is 10 ms. It ranges from 0 - 990 ms.

● Code-39 Emulation

The feature is able to translate all barcode symbologies (as the scanner can support) as standard Code-39 Wand emulation output for your decoder device.

Introduction

● Scanning Modes

- **Trigger Mode0:** Trigger button on the bottom of scanner must be pressed to enable scanning. The light source of scanner turns off and stops scanning when there is a successful reading or no code is decoded after the time-out duration elapsed.
- **Trigger Mode1:** The trigger button acts as a contact switch. Press the trigger button to active scanning and release the button stop scanning.
- **Trigger Mode2:** The trigger button acts as a toggle switch. Press the trigger button to active or stop scanning.(Toggle mode)
- **Trigger Mode3:** Trigger button on the bottom of scanner must be pressed to enable scanning. The scanner stops scanning when no code is decoded after the time-out duration elapsed. (Laser mode)
- **Trigger Mode4:** Trigger button on the bottom of scanner must be pressed to enable scanning. The scanner flashes the light source when no code is decoded after the time-out duration elapsed. In this mode can save the power resource and extend the operation life of the light source. The scanner can be woken up when there is a successful reading or the trigger button pressed. Flash time setting.
- **Trigger Mode5:** The scanner always keeps operation no matter any duration time and trigger switch.
- **Trigger Mode6:** The scanner continuously reads and the same label readings are allowed without double confirm. The feature can test the performance of a scanner for reading speed and accuracy.

● Power-On Music

The scanner will be diagnosed by itself while starting power on. Activate start beep to indicate a successful self-test to wait the bottom be triggered. The feature can enable or disable the start beep.

● Power-On Auto Trigger

The feature can auto trigger the button of scanner to activate the light source after the successful start beep.

● Good-Read LED/Beep

After each successful reading the scanner will light green LED and beep buzzer to indicate the good barcode reading. The green LED and buzzer can be enabled or disabled active while each good reading. The beep tone of buzzer can be changed by Beep Tone Adjustment function.

● Field Control

The scanner can read-out many sets of barcode data on the same scanning line in the same time if Multi-Field or Field Control were selected. The direction of read-out code is form left to right even different type symbol code data.

● Double Confirm (Redundancy)

The feature should be dependant on the symbology and quality of barcodes read. If enabled, the scanner will require many successful scans to validate the barcode data. The value of confirm time can be set by *Double Confirm* times function at page 15, and the more confirm times the less miss-reading of codes. Therefore you can select a higher value rather than reducing read-out speed.

Introduction

● Code Name Transmission

The feature is useful to show unknown barcode symbologies that include the readable barcode symbol of scanner. When the enable is selected, the symbology code name will be shown before the code data. For the data location, see Data Transmission Flowchart.

● Code ID Position

The code ID can be transmitted before or after the code data by this selected when Code ID Transmit enabled. Normally, the position is before the code data.

● Code Length Transmission

The length of data characters can be transmitted before the code data when the enable is selected. The total length is a number of barcode data except Truncate Leading/Ending Digits. The Code Length has two digits.

● Beep Loudness/Tone/Duration (Set value)

These features can adjust the Good-Read Beep, Tone and Timer which user favor. The Beep Timer is the duration of beep while code is read successfully.

● Stand-By Timer (Set value)

Time-out duration of 1 to 99 seconds could be adjusted. The Stand-By Timer that is valid scanning duration will be effective only when the trigger mode is operated in Mode0, Mode3 or Mode4.

● Action/Sleep Timer (Set value)

There are two durations could be effective only when the scanner operated in Mode4. The scanner will be entry flash operation when no code is read until Stand-By Timer time-out. The Action Timer is lighting duration and Sleep timer is blanking duration while light source flashes. The barcode image can be also read during flash of light source and then waked up the scanner automatically.

● Good-Read Delay Timer (Set value)

The feature is for limiting the duration during the same barcode data to be read continuously, except operated in Mode0 and Mode6. The timer will be reset when different barcode data is read.

● Double Confirm Times (Set value)

This feature should be selected according to the symbology and the quality if barcodes being read. The values of times are successful decoding to validate the barcode data times. When a higher value is set, the slower the reading speed and the higher data security.

● Scan Rate Timer (Set value)

The Scan Rate will affect the CCD (Charge Coupled Device) sensor of exposure time. The feature can adjust the CCD scan rate to improve the performance of scanner. When the less value of Scan Rate Timer is set, the faster scanning response.

Introduction

● **Min./Max. Code Length (Set value)**

A Minimum and Maximum length ranging from 1 to 48 can be set to qualify data entry. The length is defined to be the actual barcode data length sent. Label with length exceeds these limits will be rejected. Make sure that the Minimum length setting is no greater than the Maximum length setting, or all the labels of the symbology will not be read. In particular, you can set the same value for both Minimum and Maximum reading length to force the fixed length barcode decoded. The values of setting cannot effect in some fixed length labels of symbology (i.e. UPC/EAN/JAN call WPC).

● **Add-On Lock with WPC**

The Add-On barcode is the supplemental code and often presents the 2 or 5 supplement digits with WPC. The feature will force output the Add-On code together in reading WPC with Add-On symbology barcode if Add-On Lock is enabled. Therefore it cannot read the WPC barcode without Add-On. It is recommended to program the Add-On to be enabled while the Add-On code must be read out.

● **Expansion Function**

The expansion of function is used only for UPC-E and EAN-8 code reading, It can extend to 13-digit with leading "0" numeric system when the feature is enabled.

● **Truncate Leading Zeroes**

The leading "0" digits of barcode data characters can be truncated when the function is enabled. The feature is used only for WPC code reading.

● **ISBN/ISSN Translation**

The ISBN (International Standard Book Number and ISSN (International Standard Serial Number) are two kinds of barcode bookland label. The ISBN is a 10 digits with leading "978" and the ISSN is a 8 digits with leading "977" of the "EAN-13" symbology code.

● **Truncate Leading/Ending Digits (Set value)**

The leading or ending digits of barcode data characters can be truncated when the values of setting are not zero. It will be read nothing else only beeps when the truncate value is more than barcode data digits or the value of Truncate Leading is overlap with the Ending. The maximum value of truncate digits is 15.

● **Code ID (Set ASCII Code)**

A Code ID is a character that is used to represent the symbol begin decoded upon succeeding reading. The Code ID is prefixed to the data begin or tail transmitted if the feature is selected. There are some labels of symbology (i.e. UPC-E and EAN-8) include 2 Code IDs.

● **Full ASCII for Code-39 Format**

The full ASCII Code-39 symbology is an enhanced set of Code-39 that is the data with total of 128 characters to represent full ASCII code.

Introduction

- **Code-32 (Italian Pharmac) Format**

The Code-32 symbology is another version of Code-39 that is a barcode data from digit 0 to 9. The leading A is an optional character that can be allowed to transmit or not.

- **Append Function**

Several symbologies such as Code-39, Code-128 and Code-93 provide the append function which allows several symbols to be concatenated and be treated as one single data entry. The scanner will not transmit a symbol with the embedded appendant code (a leading space for Code-39 and Code-93, a "FNC2" character for Code-128) when this feature is enabled, and if other symbols with the appended code were read again, there codes will be transmitted without Code ID, Preamble and Prefix. When a symbol with no the appended code or other than codes (they are Code-39, Code-93 and Code-128) were decoded the data will be transmitted without Code ID and Prefix but the Postamble and Suffix codes are appended.

- **Preamble/Postamble Transmission (Set ASCII Code)**

There are two characters (Data0 and Data1) could be programmed for both Preamble and Postamble data (include the Function Key Emulation). They can be automatically appended to the data transmitted when each barcode is decoded.

- **Prefix/Suffix Transmission (Set ASCII Code)**

Up to 15 characters could be programmed for both Prefix and Suffix data. The Prefix data programmed will be placed after Preamble data and before the barcode data, and the Suffix data programmed will be placed after the barcode data and before the Postamble data.

Test Chart

UPC-A



EAN-13 (ISBN) with Add-On 5



Code-39 (Full ASCII Code)



Interleaved 2 Of 5



Code-93



Code-128 (C Type)



Test Chart

Codabar/NW7



C98765D



D43210A

MSI/Plessey



105583025

CODE-11



8862647779733

UK/Plessey



165200035461

Telepen



TELEPEN Test+

(Numeric: 57424942534251055774888916)

IATA



001020000109196

ASCII Code Table

L \ H	0	1	0	1	2	3	4	5	6	7
0	Null		NUL	DLE	SP	0	@	P	'	p
1	Up	F1	SOH	DC1	!	1	A	Q	a	q
2	Down	F2	STX	DC2	"	2	B	R	b	r
3	Left	F3	ETX	DC3	#	3	C	S	c	s
4	Right	F4	EOT	DC4	\$	4	D	T	d	t
5	Pg Up	F5	ENQ	NAK	%	5	E	U	e	u
6	Pg Dn	F6	ACK	SYN	&	6	F	V	f	v
7	Home	F7	BEL	ETB	'	7	G	W	g	w
8	End	F8	BS	CAN	(8	H	X	h	x
9	Tab	F9	HT	EM)	9	I	Y	i	y
A		F10	LF	SUM	*	:	J	Z	j	z
B	Ctrl-B	Esc	VT	ESC	+	;	K	[k	{
C	Ctrl-C		FF	FS	,	<	L	\	l	
D	Enter		CR	GS	-	=	M]	m	}
E			SO	RS	.	>	N	^	n	~
F			SI	US	/	?	O	_	o	DEL

DEFAULT



ABORT



VERSION



LIST



START

Hexadecimal Code Table

