

The Intermec logo is displayed in a bold, blue, sans-serif font. It is positioned to the left of a stylized graphic consisting of several overlapping light blue circles and lines, resembling a molecular or orbital structure. A vertical red line extends downwards from the bottom of the graphic, passing through the text below.

Quick Start Guide



**PB40  
4-Inch Belt Printer  
Equipped with a  
Bluetooth™  
Qualified Module  
by Socket  
Communications**

# Packing List

Check to ensure that you receive these items:

- Intermec<sup>®</sup> PB400B140 Printer (4-inch thermal belt printer with Bluetooth\* a qualified module by Socket Communications)
- One roll of paper (in printer)
- Battery Pack (installed)
- Compliance Statement
- Warranty Card

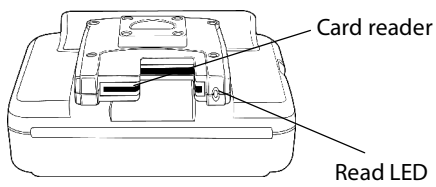
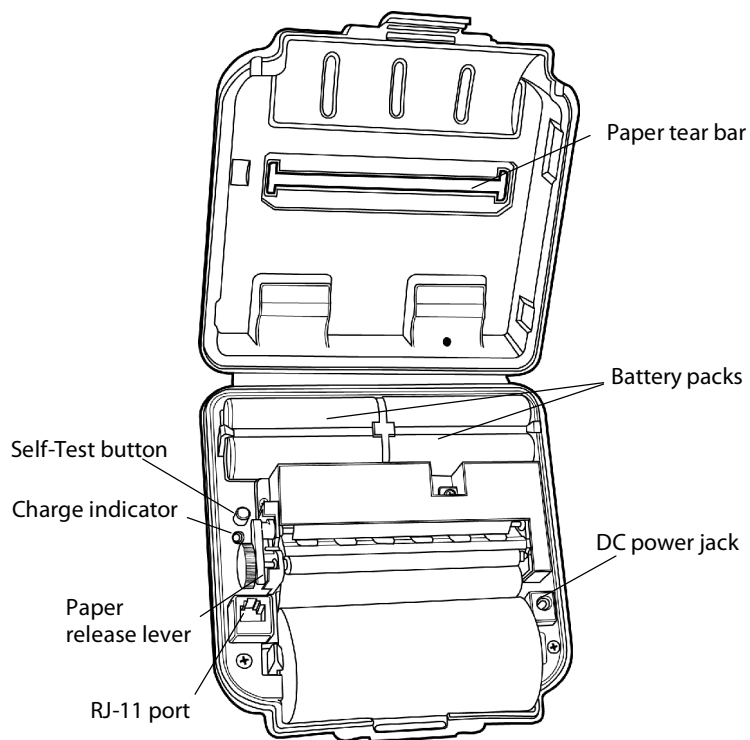
\*Bluetooth is a trademark of Bluetooth SIG, Inc., U.S.A.

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## Common Accessories List

<b>Cable</b>	<b>Part Number</b>
Data Cable (Hirose to RJ-45)	321-578-001
<b>Power Adapters</b>	<b>Part Number</b>
U.S. AC Adapter, 12 volt DC	320-066-042
English AC Adapter, 12 volt DC	320-066-043
European AC Adapter, 12 volt DC	320-066-044
Australian AC Adapter, 12 volt DC	320-066-045
Cigarette Lighter Adapter, 12 volt	320-066-033
<b>Supplies</b>	<b>Part Number</b>
Replacement Li-Ion 7.2V 1.35 mAh Battery	320-081-021
Thermal paper 130'/roll, 50/case	320-081-011
Cleaning Card	320-066-013

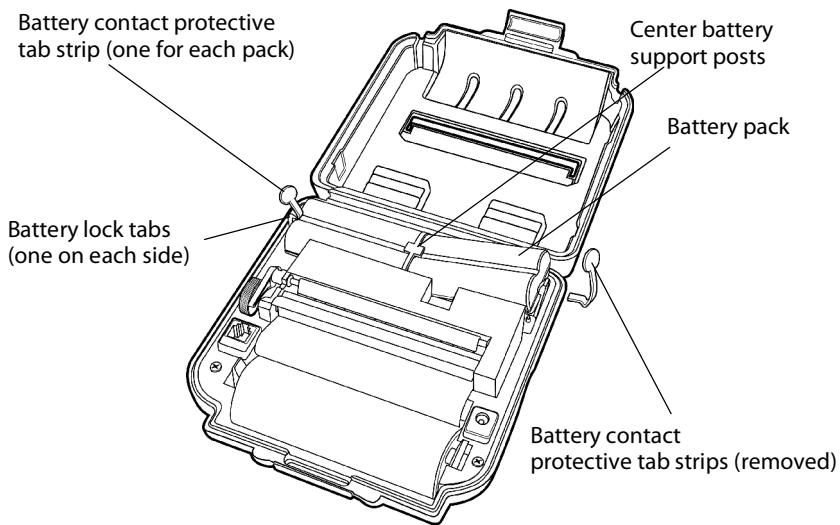
# Getting Started



## Before Using Your Printer For The First Time

Remove the protective tab strips underneath the batteries. They are placed there to keep your printer from discharging during shipment.

- 1 Push against the battery lock tab and lift the battery up before pulling on the protective tab strips. These tabs prevent the battery contacts from touching and therefore, no charging occurs.
- 2 If your printer won't charge after removing the protective tabs, check for and remove any residue in the battery pin area.



# Charging the Lithium Ion Batteries

- The printer battery charges in about three hours.

## LED Battery Indicators

LED	State of Charge	Action
Solid Red	In Progress	Waiting for green LED
Green	Complete	Remove Charger
Slow Red Flashing	Low Temperature or battery is disconnected	Change environment or connect battery
Fast Red Flashing	High Temperature	Change environment
Slow Red and Orange Flashing	Low Voltage	Wait for solid red
Fast Red and Orange Flashing	High Voltage	Wait for solid red
Slow Orange Flashing	Timeout	Restart charge
Fast Orange Flashing	Internal Error	Remove battery to power down completely and reconnect. Or unplug from charging source, wait 15-20 seconds, and reconnect.

## Beep Indicator

Number of Beeps	Indicates
One	Printer has come out of sleep mode
Two	Printer is out of paper
Three	Battery is low
One long beep	No program in printer, only boot code

## Determining Current Battery Power

To determine the current charge on the battery pack, print out a self-test by pressing and holding the red self-test button for four seconds. If the battery is good, you will see the abbreviation for the word “GOOD” next to the Battery voltage print out.

This printer has a built in low battery detector. When the printer’s battery voltage is low, the printer beeps three times, indicating a Low Battery Warning. This only happens if the printer is awake.

# Paper Loading

## Out of Paper

The PB40 Printer sounds two quick beeps when it runs out of paper. If the printer is out of paper, the printer suspends operation until paper is present and the lever is down. The printer continues to communicate with the mobile computer as long as it does not “time out.” Once the printer restarts, it finishes the rest of the print job from where it left off.

## Removing Paper Core from your PB40 Printer

- 1 Unsnap the latch and lift up the cover.
- 2 Wrap your index finger around the empty paper core and pull up. The paper rod will snap out.
- 3 Remove the empty paper core and discard.

## Paper Loading

### Standard Paper

If you are using standard paper, you can load the paper automatically or manually. Experiment to find out which method is best for you.

### Liner'ed Labels

If you are using liner'ed paper, it is best to use the manual paper loading method.

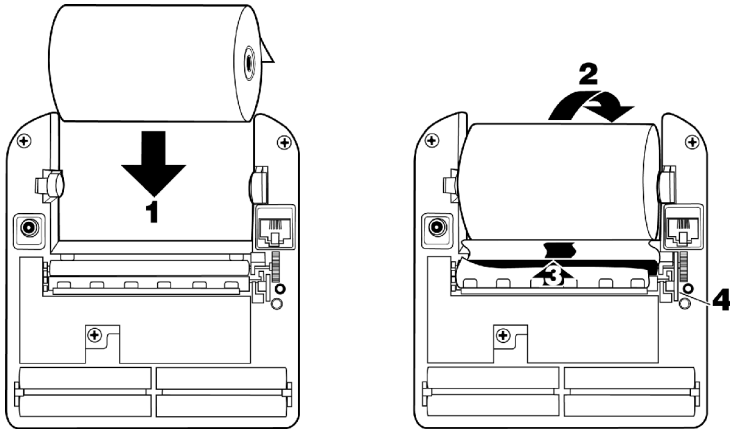
### Automatic Paper Loading

- 1 Press the red self-test button to wake the printer.
- 2 With the loose, clean edge of the paper coming from the bottom of the roll, insert the edge of the paper between the roller and the platen.
- 3 Pushing the button again while the printer is awake causes the mechanism to feed about one inch of paper.
- 4 Insert the paper into the paper well with it resting on the paper rod clips.

### Manual Paper Loading

- 1 Lift up the paper release lever. This takes the pressure off the platen. Make sure you have a clean edge on the new paper roll.
- 2 Take the edge of the paper and fold it 45 degrees.

- 3 Insert the tip of the paper between the roller and the platen.
- 4 Push on the paper until the tip is peeking out the other side.  
(If it seems too tight to insert the tip, lift up the paper release lever and turn the gear to advance the paper).
- 5 Grab the tip and pull it through until the paper is straight.



- 6 Push down the paper release lever and insert the paper into the paper well with it resting in the paper rod clips.
- 7 Press the red button while the printer is on and it will feed paper. You will need about two inches of paper coming out of the mechanism.
- 8 Lower the cover while placing the extra paper through the tear bar.
- 9 Close Latch Cover and tear off extra paper.

# Printer Self-Test

Push the red button and hold for about four seconds to print a self-test. Below is an explanation of the print-out.

## Self-Test Print-out Explanation

Test Item	Description
F/W Ver	The internal software version (4.26 for printer, 1.09 or greater for card reader)
Timeout	The seconds between printing and sleep mode.
Baud Rate	The speed at which the printer receives data.
Parity	Odd, Even, or None
Data Bits	Matches with computer sending data to printer.
Handshake	The way the printer handles flow control from host.
Burn Adj	Amount of heat used to print on the thermal paper.
Beeper	May be turned On or Off.
Batt Volt	Current voltage of the battery pack.
Batt Temp	Temperature of the battery.
Flash/RAM	1 Mb or 4 Mb Flash/1 Mb or 4 Mb RAM
Boot Version	Boot sector firmware.
Prnhd Temp	Temperature of print head (between 0 and 50 degrees).
Infrared	Not available at this time.
Device Name	Type of device (i.e. 4t for 4 inch thermal printer)
Device Nickname	Shows user name for printer.
Available Fonts	“LOC” shows whether a font is Resident (R) or Downloaded (D). “CPI” shows characters per inch. “DESCRIPTION” describes the font. “NAMES” give the “Easy Print” name, the Line Printer name, and the hexadecimal equivalent of that name.
Available Graphics	“LOC” shows whether a font is Resident (R) or Downloaded (D). “CPI” shows characters per inch. “DESCRIPTION” describes the graphic. “NAMES” give the “Easy Print” name, the Line Printer name, and the hexadecimal equivalent of that name.

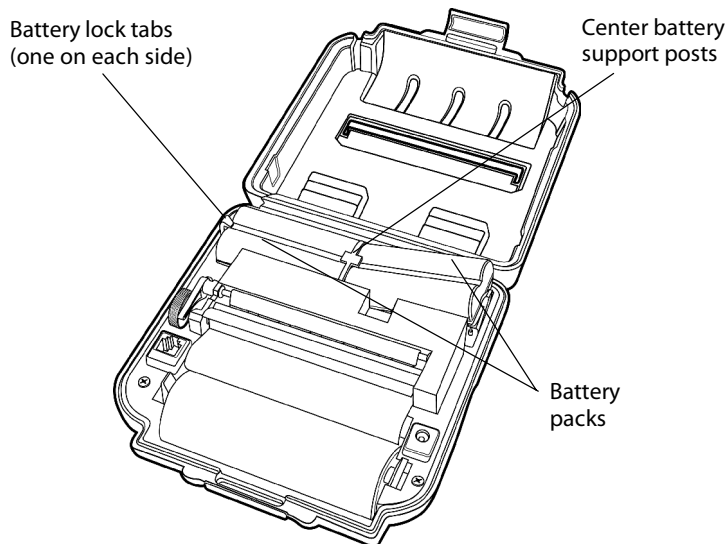


## Self-Test Print-out Explanation (continued)

Test Item	Description
Available Bar Codes	All supported barcodes are displayed. "DESCRIPTION" describes the graphic. "NAMES" give the "Easy Print" name, the Line Printer name, and the hexadecimal equivalent of that name.
Card Reader Option	Shows the current Card Reader configuration.

## Replacing The Battery

- 1 Open the cover and push the battery lock tabs away while lifting up the battery. The battery pack fits very tightly so it takes some effort to remove them.
- 2 Insert the new battery by putting the non contact area of the battery in first towards the center.
- 3 Push down on the battery near the battery lock tabs. Ensure that the battery is completely seated and tab fits over the top of the battery.
- 4 Charge the new battery.



## Using Your Printer with Serial Connection

- 1 Attach the Mobile Computer to Printer cable.

- 2 As you use the printer the power comes from the battery in the printer. When the printer battery runs down the printer will not operate until the battery is recharged.

## **PB40 Printer using Wireless Printing**

### **Serial/Wireless Mode**

Your printer comes to you as a serial mode printer. To switch the mode to Wireless Printing it is necessary to toggle the mode via the self-test function of the printer.

Performing the self-test indicates the current mode of the printer. The mode displays on the ticket and an audible indication sounds. Each time the self-test function is performed the mode will toggle between wireless printing and serial modes.

### **Printer Self-Test**

- 1 Press the **Paper Advance** (red) button for at least five seconds to run a Self-Test. Verify that the RF Module Power is On.
  - This means you will be holding it long enough to hear the beep and complete a paper advance.
  - The self-test indicates the current state of your printer.
  - Verify the current mode by reading the Power status line from the printout.



**Note:** When shipping your printer via air freight, turn the wireless printing mode off and set to serial so that the radio is not enabled.

### **700 Mobile Computer Preparation**

- 1 On your mobile computer, tap the **Bluetooth™** icon located in the System tray on the **Today** screen.
- 2 Select **Advanced Features → Bluetooth Devices**.
- 3 From the **Tools** menu, select **Device Discovery**. You are presented with a couple of screens detailing the device discovery process.
- 4 You are now presented with a screen allowing you to modify the selection parameters. The default should work for your needs.
- 5 Click **Next** to proceed. A search for Bluetooth devices is performed followed by a look-up of discovered device names. The progress bars indicate the inquiry status.

6 A list of discovered devices displays:

- If your remote wireless printer is discovered and presented in the list, select the **appropriate check box** and click **Next**.
- If your remote device is not displayed, ensure that the device and its radio are switched On. Click **Next**, then select **Finish**.

7 A progress bar appears indicating Service Discovery is being performed.

If the discovery is successful a screen with *Successful discovery* displays. Click **Finish**. The remote device icon appears in the Bluetooth Devices Folder. Verify that this device was discovered by looking at the properties (**Device** → **Properties**).

If the Services tab lists Wireless Printer, the service was discovered correctly.

If it doesn't, select the **Update** button on the *Services* tab to try to rediscover the services available (sometimes it will take a couple tries to correctly discover the services).

8 Verify that your Wireless Printing device is set as your "favorite" COM port device. In the **Bluetooth Devices Folder**, select **Tools** → **My Favorite**. In the **Favorites** screen, ensure your printer shows as **My Favorite COM Port Device**.

700 Color Mobile Computer applications access the wireless printing on COM6 port. 700 Monochrome Mobile computer applications access wireless printing on COM7 port.



**Note:** Dropping your printer can cause a power interruption to your wireless printing operation. To ensure that your "Wireless Printing" is still active, print a self-test. If the radio is Off, the self-test turns the radio On.

## Maintenance and Troubleshooting

### Cleaning the Interior

Dirt, adhesive, and residue collect on the print head of the printer and need to be removed. Clean your printer once a month if you use it frequently, or once every three months if used infrequently.

## Cleaning the Exterior

When the outside of your portable printer needs cleaning, use a soft cloth and mild cleanser if necessary. Do not use abrasive cleanser, chemicals or scrubbing pads, as your printer's finish could become marked.

## Troubleshooting

### Paper Loading Problems

If the paper feed mechanism does not feed correctly on the first part of a new paper roll, remove two to three feet of paper from the outside of the roll. The length of paper rolls can vary by as much as five feet, making the roll too thick for the printer to accommodate.

If the printer is out of paper (or the paper release lever is in the up position) this condition interrupts a batch of receipts, and the printer suspends operation until the condition is fixed. The printer continues to communicate with the mobile computer as long as it does not "time out."

Once the printer is operational, the suspended print batch (if any) continues to print, ensuring that all receipts are properly printed.

### Not Printing

- 1 Print a self-test. If the self-test will not print, check battery voltage by plugging the printer into a wall outlet using the AC adapter. Repeat the self-test, and check the Battery Voltage print out. Charge battery if necessary or replace.



**Note:** If the battery is depleted, it may take 5-10 minutes of charging before the printer can print a self-test.

- 2 Make sure the paper is properly installed (with lever closed).
- 3 Turn the print head knob to ensure that paper is not jammed.
- 4 Check cable connections. Make sure the modular connector is inserted and clipped in.
- 5 Check to see if your cable has been damaged by excessive pulling. A cable may also be damaged if it is bent at sharp angles.

- 6 Use only the recommended battery pack for the printer.
- 7 Printer will not print on wrong side of paper. Re-load if necessary.

### **Print Roller Appears Dirty**

Clean Your Printer.

### **Liner'ed Labels**

Liner'ed label printing can cause the print head to become sticky.

### **Print is too Light**

If you are not getting satisfactory darkness, connect your printer to the personal computer containing your Configuration Program and click on the **Paper Options** button. Adjust the Darkness setting to a higher percentage until the print is dark and crisp. Refer to the *Intermec Portable Printers Technical Reference Manual* (p/n: 978-018-001) *Section 4* for more details.

### **Charging Problems**

#### **Using an AC Adapter**

If the printer does not respond when it is connected to an AC adapter, there could be a problem with the adapter or with the wall outlet.



**Note:** If the battery is depleted, it may take 5-10 minutes of charging before the printer can print a self-test.

#### **Using a Cigarette Lighter Adapter**

If the printer does not respond when it is connected to a cigarette lighter adapter, it is possible that the fuse may be blown. To check, remove the cigarette lighter adapter from all power supplies and unscrew the cover over the pin. Pull out the fuse. If the elements in the fuse appear broken, replace the fuse.

### **Programming Problems**

Refer to the *Intermec Portable Printers Technical Reference Manual* (p/n: 978-018-001) *Section 4* for more details OR call the Intermec Technical Support 1-800-755-5505 for assistance.

# Specifications

## Printer Specifications

Item	Spec Detail
Dimension	6.81 x 6.56 x 3.34 in. 167 x 172 x 85.5 mm)
Weight	25.2 oz. (714 g)
Print Method	Direct Thermal
Paper Medium	Thermal paper
Paper Width	4.4 inch (112 mm)
Operating Temperature	+32° to +122°F (0° to +50°C)
Interface	RS-232C, Infrared, IrDA, ASK
Characters	Full IBM and international character sets
Protocol	Easy Print Protocol for Bar Codes, Stored Graphics, Rotated Fonts.
Power	1350 mAh Li Ion cell pack
Warranty	One year, includes print head. Extended warranty available.

# Global Services and Support

## Warranty Information

We warrant that Intermec Technologies Corporation products will be free from defects in manufacturing materials and workmanship for one (1) year from date of shipment. This one year warranty applies to the PB20 Printer only. The warranty on the battery pack is 90 days from date of shipment.

## Obtaining Warranty Service

- 1 Purchaser must obtain a Return Authorization (RA) number from the Intermec Service Center (1-800-755-5505) within the warranty period.
- 2 Purchaser will provide a written, detailed description of the defect.
- 3 The product must be promptly returned to the designated Intermec Service Center, freight prepaid by Purchaser.
- 4 Upon examination of the product, Intermec must agree that the defect exists and is covered by this warranty. Warranty repairs will be completed at the Service Center and returned to the Purchaser by prepaid surface freight.

## Web Support

Visit the Intermec web site at <http://www.intermec.com> to download many of our current manuals in PDF format. To order printed versions of the Intermec manuals, contact your local Intermec representative or distributor.

Visit the Intermec technical knowledge base (Knowledge Central) at <http://intermec.custhelp.com> to review technical information or to request technical support for your Intermec product.

## Telephone Support

These services are available from Intermec Technologies Corporation.

<b>Service</b>	<b>Description</b>	<b>Call 1-800-755-5505 and choose this option</b>
Factory Repair and On-site Repair	Request a return authorization number for authorized service center repair, or request an on-site repair technician.	1
Technical Support	Get technical support on your Intermec product.	2
Service Contract Status	Inquire about an existing contract, renew a contract, or ask invoicing questions.	3
Schedule Site Surveys or Installations	Schedule a site survey, or request a product or system installation.	4
Ordering Products	Talk to sales administration, place an order, or check the status of your order.	5



### Corporate Headquarters

6001 36th Avenue West  
Everett, Washington 98203

tel 425.348.2600

fax 425.355.9551

[www.intermec.com](http://www.intermec.com)

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